

EAGLE Nov 6

## Work Order ID 52821



Page 1

October 15, 2009 10:31:09 AM

Item ID: D206-642-215

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube L.H

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*PL*

Date:

*09-10-13*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-642

M

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-642-215  
CHG001

0.00

*8 or 10 lbs*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

*10/14/09* *(1)*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*=> 8 or 10 lbs**(40)*

52821 7

W/O:

Work Order ID 52821

October 15, 2009 10:31:09 AM



Item ID: D206-642-215

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube LH

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-215

Location:

PPP rev: DRAFT09/11/06 C

140

0.00



QC

QC21 - Final Inspection - Work Order Release

Memo

0.00

Quality Control

09/11/06 MF

MF

09-11-06.

# Picklist Print

October 15, 2009 10:31:13 AM

Page 1

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-251RevA		Manufactured	No			110	Each	0.0000	1.0000			
Replacement Skidtube												
D206-651-041RevA/B2		Manufactured	No			110	Each	32.0000	1.0000			
206A/B GHW												

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

FG

32

43839

13

46160

19

110

Each

603.0000

1.0000

AN4C5A

Purchased

No



BOLT

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

603

104936

19

110552

82

112243

500

18918

2

43839

1104936

10/14/09

# Picklist Print

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416 washer		Purchased	No			110	Each	706.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

706

100993

706

110

Each

42.0000

1.0000

7/10/09

D3413-1RevA

Manufactured

No

Ring

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

22

48123

22

Main Warehouse

ST473

20

51586

20

48/23

# Picklist Print

Page 3

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA  Bushing		Manufactured	No			110	Each	868.0000	16.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST40

824

50271

10

51531

814

D2665-1RevD

Manufactured No

110

Each

15.0000



Saddle, LH Fwd Aft Out 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

44282

6

46097

9

October 15, 2009 10:31:14 AM

Shop Packet Print

Page 3

# Picklist Print

Page 4

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2666-1RevD

Manufactured

No

110

Each

11.0000

2.0000



Saddle, LH Fwd Aft In 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

44284

4

46099

7

44284

D2712RevB

Manufactured

No

110

Each

389.0000

10.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

339

16400

20

43810

11

47603

108

48235

200

48235

October 15, 2009 10:31:14 AM

Shop Packet Print

Page 4

# Picklist Print

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Start Date: 15/10/2009


Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2884RevB  Saddle Spacer		Manufactured	No			110	Each	23.0000	2.0000			
---	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

OFFSHORE


FG 10

29453 10

Main Warehouse

ST 13

37444 13

D2885RevB  Saddle Spacer		Manufactured	No			110	Each	29.0000	2.0000			
---	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 10

29199 10

Main Warehouse

ST 19

37443 19

# Picklist Print

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No			110	Each	328.0000	8.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	328
107242	4
108302	4
111163	120
112431	200

m111163

AN4-6A  
  
Bolt

Purchased

No

110 Each

998.0000

12.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	998
111279	198
112314	300
112641	100
112720	100
112829	300

m111279



# Picklist Print

Page 7

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-7A  Bolt		Purchased	No			110	Each	131.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 81

110625 7

111668 24

112612 50

Main Warehouse

t 50

112829 50

AN5-11A

Purchased

No



Bolt

110

Each

210.0000

4.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST 210

109061 1

109545 1

110363 8

110985 50

112243 50

112314 100

October 15, 2009 10:31:14 AM

Shop Packet Print

Page 7

# Picklist Print

Page 8

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN6-44A  Bolt		Purchased	No			110	Each	89.0000	2.0000			

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

89

110372

89

110

Each

1,940.000

8.0000

M/10372

AN960JD10

Purchased

No

Washer

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

1940

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

1000

112369

549

M/112369

October 15, 2009 10:31:14 AM

Shop Packet Print

Page 8

# Picklist Print

Page 9

October 15, 2009 10:31:14 AM

Work Order ID: 52821



Parent Item: D206-642-215RevL



Parent Item Name: Skidtube LH


Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer		Purchased	No			110	Each	5,441.000	24.0000			

*PC 9/11/09 40*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5441	
102929	2	
105906	4	
106277	2	
107321	23	
107939	114	
108161	521	
108827	31	
109249	69	
110523	340	
111279	101	
111916	482	
112314	3752	
16941	0	

*m/12314*

# Picklist Print

October 15, 2009 10:31:14 AM

Work Order ID: 52821



Parent Item: D206-642-215RevL



Parent Item Name: Skidtube LH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516 Washer		Purchased	No			110	Each	1,760.000	8.0000			



15/10/09 (1)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1760	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	346	
112828	500	

11/27/09

# Picklist Print

Page 11

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616 Washer		Purchased	No			110	Each	870.0000	4.0000			

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

870

112314

370

112828

500

MS21042L3

Purchased

No

110

Each

3,503.000 8.0000

Nut

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

3503

110844

32

111274

41

111668

930

112314

2000

112385

500

# Picklist Print

Page 12

October 15, 2009 10:31:14 AM

Work Order ID: 52821

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4  Nut		Purchased	No			110	Each	6,385.000	12.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	6385
107499	5
108145	4
110450	1
110507	184
111827	5996
112314	130
15924	0
7690	24
8182	41

11/1827

MS21042L6

  
Nut

Purchased

No

110

Each

657.0000 2.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST	657
105077	22
110002	5
111548	30
111578	400
112492	200

11/2492

October 15, 2009 10:31:14 AM

Shop Packet Print

Page 12

# REFERENCE ONLY

DART AEROSPACE USA, INC.

D206-642  
Page 22 of 34

## 4.4 206A/B HIGH GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

Item	Qty -215	Qty -216	Qty -217	Qty -218	Qty -251	Qty -249	Part Number	Description
	X						D206-642-215	SKIDTUBE INSTALLATION, LH
		X					D206-642-216	SKIDTUBE INSTALLATION, RH
			X				D206-642-217	SKIDTUBE INSTALLATION, THRU BOLT, LH
				X			D206-642-218	SKIDTUBE INSTALLATION, THRU BOLT, RH
	1	1	1	1	X		D206-642-251	SKIDTUBE
					1	X	D206-642-249	RUN-ON WEARPLATE KIT
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(3)</sup>
1					1		D3804-043	SKIDTUBE ASSEMBLY
2A					8		D2651-1	* PLUG <sup>(1)</sup>
2B					8		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		AN960JD10L	* WASHER <sup>(1)</sup>
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	* NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A						1	D3805-043	FWD WEARPLATE ASSY
21A						1	D3807-3	* GASKET <sup>(3)</sup>
22A						1	D3805-047	AFT WEARPLATE ASSY
22B						1	D3807-7	* GASKET <sup>(4)</sup>
26A						7	AN3-37A	BOLT
26B						7	AN960C10L	WASHER
26C						7	MS21042-3	NUT (OR MS21042L3)
26D						14	D3873-1	BUSHING
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

- NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE  
<sup>(2)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS  
<sup>(3)</sup> DENOTES THAT PART IS INCLUDED WITH D3805-043 ASSEMBLY ABOVE  
<sup>(4)</sup> DENOTES THAT PART IS INCLUDED WITH D3805-047 ASSEMBLY ABOVE

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: M  
Date: 09.04.03

52821